



4. APPLY TEMPORARY PROTECTIVE OIL TREATMENT (LPS 2/3 OR ACF 50)
3. PERFORM MPI INSPECTION PER ASTM E1444
2. PERFORM #10 GLASS BEADED BLASTING AFTER WELDING
1. WELDING TO AWS D17.1 CLASS B

		Promitani: 							
		Delkove rozmery: mm							
		Netol. rozmery: ISO 2768-1-m							
Material: -						0001		V.VANEK	
Polotovar: -		Index		Zmena		Od		Do	
Uprava povrchu: SEE NOTE 2		Model: CATIA V5		Typ: L410 NG		ATA: ---			
Datum		Podpis		Meritko:		Nazev:			
Navrhil: 23.07.15		V.VANEK		1:1		SPECIMEN C			
Kontroloval: 22.10.15		T. RIPEL		3D hmota:					
Statika: 22.10.15		L. BEDRICH		0,23 kg		Cislo vykresu:		Index:	
Unava: 22.10.15		J. PAPUGA		Kategorie:		VK11-204N		-	
Norm. ref.: 22.10.15		T. RIPEL		S					
Schvalil: 22.10.15		Z. ANCIK						List: 1	

