



5. APPLY TEMPORARY PROTECTIVE OIL TREATMENT (LPS 2/3 OR ACF 50)
4. PERFORM MPI INSPECTION PER ASTM E1444
3. PERFORM #10 GLASS BEADED BLASTING AFTER WELDING
2. PREHEAT TO 275-350°F
1. WELDING TO AWS D17.1 CLASS B

	Promitani:						
	Delkove rozmery: mm						
Netol. rozmery: ISO 2768-1-m							
Material: -							
Polotovar: -		Index	Zmena	0001	Od	Do	Datum
Uprava povrchu: SEE NOTE 3		Model: CATIA V5		Typ: L410NG		ATA: ---	
	Datum	Podpis	Meritko:	SPECIMEN B			
Navrh:	20.07.15	V.VANEK	1:1				
Kontroloval:	22.10.15	T. RIPEL	3D hmota:	VK11-200N			
Statika:	22.10.15	L. BEDRICH	1,608 kg				
Unava:	22.10.15	J. PAPUGA	Kategorie:	Index: -		List: 1	
Norm. ref.:	22.10.15	T. RIPEL	S				
Schvalil:	22.10.15	Z. ANCIK					

